

## Leveling

	Heavy Gauge	Light Gauge	Narrow Width
Gauge Range	.156" - .565"	.060" - .179"	.125" - .565"
Width Range	30" - 96"	30" - 72"	4" - 29"
OD Inbound	40" - 80"	40" - 80"	30" - 72"
ID Inbound	20" - 32"	20" - 32"	18" - 30"
Weight	80,000 lbs.	80,000 lbs.	20,000 lbs.
Length	60" - 684"	60" - 684"	60" - 480"
Pack Height	Up to 18" incl. skid	up to 18" incl. skid	12"
Pack Weight	40,000 lbs. Max	40,000 lbs. Max	20,000 lbs. Max

**NEW**  **THE ELIMINATOR**

## Stretcher Leveling

Gauge	Width	Length	Elongation	Stretching Force
.125" - .500"	36" - 96"	60" - 684"	2% max	2,200 tons max

### TYPICAL MEMORY FREE FLATNESS

Incoming Shape	Yield Strength	Outgoing Shape
≤ 100 I-Units	≤ 70,000 psi	≤ 5 I-Units
> 100 I-Units	≤ 70,000 psi	x 20 improvement
≤ 100 I-Units	> 70,000 psi	≤ 8 I-Units
> 100 I-Units	> 70,000 psi	x 10 improvement

## Slitting

	Heavy Gauge				Light Gauge		
	Inbound	Outbound	Inbound	Outbound			
Gauge	.125" - .625"	.125" - .625"	.054" - .250"	.054" - .250"			
Width	15" - 76"	4" - 72"	15" - 60"	2" - 60"			
OD	36" - 80"	36" - 76"	36" - 80"	36" - 72"			
ID	20" - 32"	24" or 30"	20" - 32"	20" or 24"			
Weight	80,000 lbs.	80,000 lbs.	60,000 lbs.	60,000 lbs.			
Gauge	.054	.250	.375	.437	.500	.565	.625
Mults	14	12	8	6	4	3	1

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